

West Fraser Europe Ltd
Station Road
Cowie
Stirling
Scotland

FK7 7BQ						
DoP ref: NP5_UKCA_DoPv3						
EN13986:2004 +A1:2015						
1224						
21						
E1						
P5						
8mm to 38mm						
Structural use in humid conditions						

	Performance								
	Thickness(mm)								
	>6 to	>10 to	>13 to	>20 to	>25 to	>32 to	18	22	
	10	13	20	25	32	40	T&G	T&G	
							400mm	600mm	
							centres	centres	
								00.110.00	
<sup>1</sup> Characteristic Strength (N/mm <sup>2</sup> )									
- Bending $f_m$	15.0	15.0	13.3	11.7	10.0	8.3	13.3	11.7	
- Compression $f_c$	12.7	12.7	11.8	10.3	9.8	8.5	11.8	10.3	
- Tension $f_t$	9.4	9.4	8.5	7.4	6.6	5.6	8.5	7.4	
- Panel Shear $f_{ u}$	7.0	7.0	6.5	5.9	5.2	4.8	6.5	5.9	
- Planar shear $f_r$	1.9	1.9	1.7	1.5	1.3	1.2	1.7	1.5	
<sup>1</sup> Mean Stiffness (MOE) (N/mm <sup>2</sup> )									
- Tension E <sub>t</sub>	2000	2000	1900	1800	1500	1400	1900	1800	
- Compression E <sub>c</sub>	2000	2000	1900	1800	1500	1400	1900	1800	
- Bending E <sub>m</sub>	3500	3500	3300	3000	2600	2400	3300	3000	
- Panel Shear $G_{v}$	960	960	930	860	750	690	930	860	
Punching Shear Characteristic strength									
under point load F <sub>max, k</sub> (kN)	NPD	NPD	NPD	NPD	NPD	NPD	5.4	5.4	
(for floors and roofs)									
Punching Shear Mean stiffness under									
point load, R <sub>mean</sub> (N/mm)	NPD	NPD	NPD	NPD	NPD	NPD	840	560	
(for floors and roofs)									
Racking resistance (for walls)	NIDD	NIDD	NIDD	NIDD	NIDD	NIDD	NDD	4100	
Characteristic Strength F <sub>Rd,max,k</sub> (N)	NPD	NPD	NPD	NPD	NPD	NPD	NPD	NPD	
Racking resistance (for walls)									
Mean Stiffness R <sub>mean</sub> (N/mm)	NPD	NPD	NPD	NPD	NPD	NPD	NPD	NPD	
Soft Body Impact resistance							Impact	Impact	
Floor/roofs	NIDD	NDD	NIDD	NIDD	NIDD	NPD	Class 1	Class 1	
Walls	NPD	NPD	NPD	NPD	NPD		Pass	Pass	
							Floor	Floor	
Embedment strength f <sub>h</sub> (N/mm2)	NPD	NPD	NPD	NPD	NPD	NPD	NPD	NPD	
		1	1	I	I .	I	1		

	Minimum thickness	Class (excluding floorings) <sup>g</sup>	Class (Flooring) <sup>h</sup>			
Without an air gap behind the panel <sup>abef</sup>	9	D-s2,d0	D <sub>fl</sub> ,s1			
With a closed or open air gap ≤ 22mm behind the panel cef	9	D-s2,d2	-			
Closed air gap behind the panel def	15	D-s2,d0	D <sub>fl</sub> ,s1			
With an open air gap behind the panel <sup>def</sup>	18	D-s2,d0	D <sub>fl</sub> ,s1			
Any end use ef	3	E	E <sub>fl</sub>			
a -Mounted without an air gap directly against class A1 or A2-s1, d0 products with minimum density						

## <sup>2</sup>Reaction to fire

(see notes to table for field of application details and associated documentation references)

- a -Mounted without an air gap directly against class A1 or A2-s1, d0 products with minimum density 10kg/m3 or at least class D-s2, d2 products with minimum density 400 kg/m3.
- b -A substrate of cellulose insulation material of at least class E may be included if mounted directly against the wood-based panel, but not for floorings.
- c -Mounted with an air gap behind. The reverse face of the cavity shall be at least class A2-s1, d0 products with minimum density 10 kg/m3.
- d -Mounted with an air gap behind. The reverse face of the cavity shall be at least class D-s2, d2 products with minimum density 400 kg/m3.
- e -Veneered, phenol- and melamine-faced panels are included for class excl. floorings.
- f -A vapour barrier with a thickness up to 0,4 mm and a mass up to 200 g/m² can be mounted in between the wood-based panel and a substrate if there are no air gaps in between.
- g -Class Provided for in Table 1 of the Annex to decision 2000/147/EC
- h -Class Provided for in Table 2 of the Annex to decision 2000/147/EC

	>6 to 10	>10 to 13	>13 to 20	>20 to 25	>25 to 32	>32 to 40	18 T&G 400 centres	22 T&G 600 centres
Water vapour permeability μ	NPD	NPD	NPD	NPD	NPD	NPD	NPD	NPD
Release of formaldehyde	E1	E1	E1	E1	E1	E1	E1	E1
Release (content) of pentachlorophenol (PCP)	≤5ppm	≤5ppm	≤5ppm	≤5ppm	≤5ppm	≤5ppm	≤5ppm	≤5ppm
Airborne sound insulation (surface mass) R (dB)	NPD	NPD	NPD	NPD	NPD	NPD	NPD	NPD
3Sound absorption Frequency range 250Hz to 500Hz (α)	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
<sup>3</sup> Sound absorption Frequency range 1000Hz to 2000Hz (α)	0.25	0.25	0.25	0.25	0.25	0.25	0.25	0.25
Thermal conductivity λ (W/m.K)	NPD	NPD	NPD	NPD	NPD	NPD	NPD	NPD
Air Permeability V <sub>0</sub> (m3/h)	NPD	NPD	NPD	NPD	NPD	NPD	NPD	NPD
			Durabilit	у				
Internal bond (N/mm²)	0.45	0.45	0.45	0.40	0.35	0.30	0.45	0.40
Swelling in thickness (%)	13	11	10	10	10	9	10	10
Internal bond after cyclic test (N/mm²)	0.25	0.25	0.22	0.20	0.17	0.15	0.22	0.20
Swelling in thickness after cyclic test (%)	12	12	12	11	10	9	12	11
<sup>4</sup> Mechanical (Creep k <sub>def</sub> ) service class 1	2.25	2.25	2.25	2.25	2.25	2.25	2.25	2.25
<sup>4</sup> Mechanical (Creep k <sub>def</sub> ) service class 2	3	3	3	3	3	3	3	3
Mechanical (Duration of Load, k <sub>mod</sub> )		•	•	Δ	ction Mod	le		
	Permanent Long Term				Mediur	n Term	Short Term	Instantaneous
<sup>4</sup> Service Class 1	0.30		0.45		0.65		0.85	1.10
<sup>4</sup> Service Class 2	0.	20	0.30		0.4	45	0.60	0.80
Biological	Use classes 1 & 2							

## **NOTES TO TABLE**

1 Taken from EN 12369-1:2001

2 reaction to fire classes from Table 1 of Commission Decision 2003/43/EC of January 2003 (OJEU L13 of 18.1.2003) corrected by Corrigendum (OJEU L33 of 8.2.2003) and amended by Commission decision 2007/348/EC of May 2007 (OJEU L131 of 23-05-2007); also reproduced in Table three of EN 13986:2004+A1:2015 for wood-based panels installed according to CEN/TR 12872

3 Taken from Table 10 of EN 13986:2004+A1:2015

4 Taken from Eurocode 5 EN 1995-1-1 2004+A2:2014